# **Z20**





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Modular strapping head for Polyester PET strapping applications

# High production throughputs

High performance, strap feed speed of up to 3.1m/ sec for low cycle time and high productivity.

### Maximum machine up-time

Due to the innovative two-piece, easy to replace, light weight, Z20 modular strapping head concept.

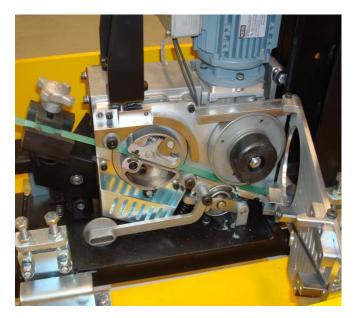
### Easy access & maintenance

The modules are simply removed, without tools for preventative service and maintenance.

# Improved package securement

Patented Z-weld joint for maximum strap joint strength and efficiency for load securement.





#### **Customer Benefits**

- Less wear and service needs, due to fewer moving parts, less parts to be kept in stock
- Low TCO (total cost of ownership) as highly durable parts built into system
- Reduced maintenance as no belts, no pulleys, no adjustments
- Quick strap mis-feed resolution as easy access to strap path in feeder module
- Economic Signode Tenax® strap can be used as the Z-weld joint gives maximum strap shear strength
- Economic, cost reduction as eliminates strap waste which is cut off directly at joint
- No strap surface damage from tension wheels as has high tensioner strap winder
- Easier handling, as no crane needed for module removal
- Simple strap tension adjustment from control panel
- No maintenance or service cost as sealed motor brushes and bearings on the modules
- TCO exact cost control via cycle counter on module
- Complete head servicing per module, with only five tools
- Basic service and cleaning only every 75.000 cycles, depending on plant environment
- Head module test stand option available for performance testing after service



#### **Unique Modular System**

Z-20 strapping system features separate modules weighing from 21- 33 kg. The narrow, light-weight modules have very easy access on the lumber machines. They can be simply removed by hand for preventative maintenance in a few minutes. Servicing for each of the main two modules can be normally completed, with simple tools in less than an hour.

### **Z20 Technical Specifications**

Strap tension	Adjustable from 890 - 4450 N
Strap type	16 - 19 mm Tenax® / Tenax-E PET Polyester
Strap feed / take up- speed	3.1 m/sec
Strap width	16 or 19 mm
Strap thickness	0,89 mm to 1 mm
Joint efficiency	Up to 90% of strap break strength*
Sealing method	Friction weld / Z-weld
El. connection	400V 3Ph 50Hz
Control voltage	24 V DC
Drive	Electrical
Sealer weight (kg)	21 kg
Tensioner weight (kg)	33 kg

\* Depending upon strap type used

