

Performance Analysis Report

Automated Strapping Equipment

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Sender
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Version 8.7

Customer Information

Company Name & Location: Brown Box Inc. Chicago IL

Contact Name: Jim Brown

Model: GCU

Serial Number: 3579

PLC Type & Program Number: AB x345

Machine Initial Appearance - Concerns

Lubrication Points, Fail ■

Technician Note: Racks need lubrication

Photo



Appropriately Clean, Needs Attention ■

Technician Note: platen dirty

Photo



Machine Initial Appearance - Complete Checklist

General Appearance (dirt, dents, rust, damage)

Evaluation: Acceptable

Proper Operation Cycle

Evaluation: Acceptable

Aproppriately Clean

Evaluation: Needs Attention

Lubrication Points (including chains)

Evaluation: Fail

Number of Strap Paths

Evaluation: 2 Dispensers, 2 Chutes, 2 Module Sets

Safety Systems - Concerns

Covers & Guards, Fail ■

Technician Note: missing housing guard

Photo



Safety Pins, Fail ■

Technician Note: missing reverse pin

Photo



Safety Systems - Complete Checklist

Covers & Guards

Evaluation: Fail

Disconnects & Lockouts

Evaluation: Pass

Emergency Stops

Evaluation: Pass

Platen and Other Safety Latches

Evaluation: Pass

Safety Pins

Evaluation: Fail

Pressure Release(s)

Evaluation: Pass

Strap Dispenser(s) - Concerns

Strap Rollers, Fail ■

Technician Note: bad condition with previous damage

Photo



Proper Operation, Alert ■

Technician Note: pull downs bent flange

Dispenser Brake, Alert ■

Technician Note: pads need replacing

Ceramic Guide Ring(s) Alert ■

Technician Note: chipped surface scoring strap

Strap Dispenser(s) - Complete Checklist:

General Appearance (dirt, rust, damage)

Evaluation: Pass

Proper Operation (start, feed, stop)

Evaluation: Alert

Feed Tube(s)

Evaluation: Pass

Strap Rollers

Evaluation: Fail

Dispenser Brake

Evaluation: Alert

Hardware (springs, pins, fasteners)

Evaluation: Pass

Ceramic Guide Ring(s)

Evaluation: Alert

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