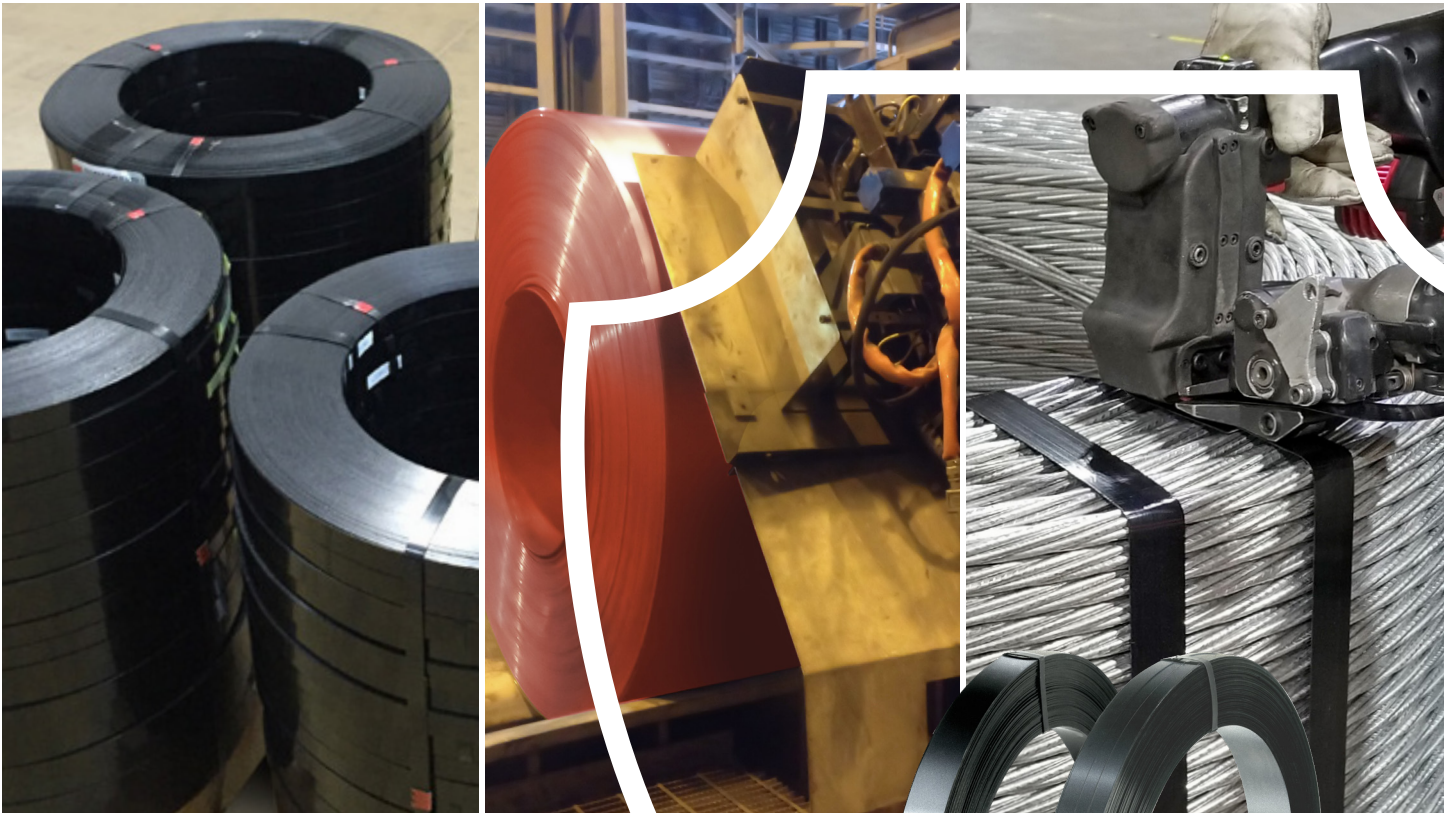


# Magnus



## Magnus Steel strapping



### Maximizes Package Reliability

High tensile strength with excellent shock resistance

### Optimizes Load Stability

Low-friction surface properties enable tight tension transmission

### Application Versatility

Multiple finishes available for varying products and application equipment

### Minimizes Product Damage

Offers superior corrosion resistance to protect products from surface damage

# Magnus Steel strapping



Magnus® strapping is a cold-rolled, heat-treated, medium carbon steel strapping that provides high tensile strength and excellent shock resistance. Manufactured to the most exacting tolerances, it provides uncompromising quality and packaging effectiveness for the heaviest-duty applications.



## Features and benefits

Available in three finishes, each Magnus strapping product line is specially formulated to meet the demands of a range of tensioning methods, sealing devices and packaging applications.

### ■ Painted and waxed

Painted and waxed strapping is the most widely used strapping in all applications. The waxed property improves tension transmission around load corners, while the paint improves corrosion resistance.

### ■ Zinc painted and waxed

Zinc finish strapping is waxed and has a zinc-enriched coating to provide outstanding resistance to rust. It has the same improved tension transmission characteristics as painted and waxed strapping.

### ■ Blued and waxed

Blued and waxed strapping, ideal for hot applications and used in spot-welding, produces high joint strengths with basic corrosion resistance.

## Magnus Technical Specifications

| Strap Size        |                    |       |       | Strength* |        | Strap Finish    | Coil Winding | Coil Yield |       | Coil Weight |     |
|-------------------|--------------------|-------|-------|-----------|--------|-----------------|--------------|------------|-------|-------------|-----|
| width             |                    | gauge |       |           |        |                 |              | m/kg       | ft/lb | kg          | lbs |
| mm                | inch               | mm    | inch  | N         | lbs    |                 |              |            |       |             |     |
| 12.7              | 1/2                | 0.51  | 0.020 | 6850      | 1,540  | Painted & Waxed | Mill         | 19.7       | 29.4  | 47.6        | 105 |
| 15.9              | 5/8                | 0.51  | 0.020 | 8540      | 1,920  | Painted & Waxed | Mill         | 15.8       | 23.6  | 47.6        | 105 |
| 15.9              | 5/8                | 0.58  | 0.023 | 9790      | 2,200  | Painted & Waxed | Mill         | 13.7       | 20.5  | 47.6        | 105 |
| 19.0              | 3/4                | 0.51  | 0.020 | 10230     | 2,250  | Painted & Waxed | Mill         | 13.1       | 19.6  | 47.6        | 105 |
| 19.0              | 3/4                | 0.58  | 0.023 | 11740     | 2,600  | Painted & Waxed | Mill         | 11.5       | 17.1  | 47.6        | 105 |
| 19.0              | 3/4                | 0.64  | 0.025 | 12450     | 2,800  | Painted & Waxed | Ribbon       | 10.5       | 15.7  | 47.6        | 105 |
| 19.0              | 3/4                | 0.64  | 0.025 | 12450     | 2,800  | Painted & Waxed | Mill         | 10.5       | 15.7  | 34.0        | 75  |
| 19.0              | 3/4                | 0.64  | 0.025 | 12450     | 2,800  | Zinc            | Mill         | 10.5       | 15.7  | 47.6        | 105 |
| 19.0 <sup>+</sup> | 3/4 <sup>+</sup>   | 0.74  | 0.029 | 14900     | 3,350  | Painted & Waxed | Ribbon       | 9.1        | 13.5  | 47.6        | 105 |
| 19.0 <sup>+</sup> | 3/4 <sup>+</sup>   | 0.74  | 0.029 | 15125     | 3,400  | Painted & Waxed | Ribbon       | 9.1        | 13.5  | 34.0        | 75  |
| 25.1 <sup>^</sup> | 1 <sup>^</sup>     | 0.80  | 0.031 | 20700     | 4,655  | Painted & Waxed | Ribbon       | 6.3        | 9.4   | 49.9        | 110 |
| 31.8              | 1-1/4              | 0.64  | 0.025 | 21350     | 4,800  | Painted & Waxed | Ribbon       | 6.3        | 9.4   | 49.9        | 110 |
| 31.8 <sup>+</sup> | 1-1/4 <sup>+</sup> | 0.74  | 0.029 | 24910     | 5,600  | Painted & Waxed | Ribbon       | 5.5        | 8.1   | 49.9        | 110 |
| 31.8 <sup>+</sup> | 1-1/4 <sup>+</sup> | 0.74  | 0.029 | 25000     | 5,600  | Zinc            | Ribbon       | 5.5        | 8.1   | 49.9        | 110 |
| 31.8              | 1-1/4              | 0.79  | 0.031 | 25132     | 5,650  | Painted & Waxed | Ribbon       | 4.3        | 6.5   | 49.9        | 110 |
| 31.8              | 1-1/4              | 0.89  | 0.035 | 29630     | 6,660  | Blued & Waxed   | Ribbon       | 4.5        | 6.7   | 49.9        | 110 |
| 31.8 <sup>^</sup> | 1-1/4 <sup>^</sup> | 1.00  | 0.039 | 32200     | 7,239  | Painted & Waxed | Ribbon       | 4.0        | 6.0   | 49.9        | 110 |
| 31.8              | 1-1/4              | 1.12  | 0.044 | 37590     | 8,450  | Painted & Waxed | Ribbon       | 3.5        | 5.3   | 49.9        | 110 |
| 50.8              | 2                  | 1.12  | 0.044 | 58720     | 13,200 | Painted & Waxed | Ribbon       | 2.2        | 3.3   | 54.4        | 120 |

<sup>^</sup>Not available in United States, <sup>+</sup>Only available in United States

\*Always use American Society for Testing Materials (ASTM D-3953) minimum break strengths for package design/ safety factor purposes. For proper strap selection, contact your Signode sales representative.

The company reserves the right to make technical alterations without prior notification.  
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