



**LITLED AVID**  
A **SIGNODE** BRAND

PRODUCTS  
SERVICES  
INTEGRATION  
AUTOMATION



pack



bundle



unitize



warehouse



transport



# LD-Xss RTE

Semi-automatic,  
uniform case sealer

### Washdown Design

Stainless steel design with no hollow tubular components that can harbor bacteria

### Simplifies Maintenance

Quick release drive belts and quick disconnect electric cabling for easy washdown

### Production Versatility

Specifically designed for ready-to-eat or cooked food processing operations

### Washdown Electronics

NEMA 4 electrical box and NEMA 4X drive motor are standard



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## Semi-automatic, uniform case sealer

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The LD-Xss RTE is a case sealing solution for ready-to eat or cooked food processing operations that take extra precautions to minimize bacteria and other food-borne pathogens.

### Features and benefits

#### Performance

- No hollow tubular components that can breach and harbor bacteria
- Angled surfaces maximize water shedding
- Open design contact surfaces can be sanitized
- Standoffs used to minimize overlapping joints for full access while cleaning

#### Versatility

- Expansive case range
- Quick release drive belts can be easily removed and replaced
- Easy access motor for quick change time
- Adjustable height levelers

#### Durability

- Top drive assembly travels on hardened steel components
- Long lasting non-contact sensors activate height and width adjustments

### Optional equipment

- Stainless steel top squeezers
- Stainless steel infeed pack table (with support)
- Stainless steel dual locking casters (swivel & rotating)
- Recommended spare parts kit
- Spare tape cartridge
- Stainless steel tape cartridge upgrade
- Spare stainless steel tape cartridge
- Adjustable conveyor height
- Stainless steel gear reducer
- Stainless steel jet printer mounting adapter (Microjet only)
- Stainless steel top 3 flap folder
- Leveling pads (127 mm (5 in) adjustment)
- Mirror image (left to right case flow)
- 3 phase electrical package (any voltage)



### LD-Xss RTE Technical Specifications

<b>Power</b>	115 volts, 60 cycle, single phase
<b>Air</b>	NA
<b>Operating Speed</b>	Continuous belt drive, 24 meters/minute (80 feet/minute)*
<b>Case Range</b>	Length: Minimum 101 mm (4 in) Width: 114 mm (4-1/2 in) - 685 mm (27 in) Height: 101 mm (4 in) - 609 mm (24 in)**
<b>Machine Dimensions</b>	Length: 87 cm (34.25 in) Width: 85.09 cm (33.5 in) Height: 156.5 cm ( 61.2 in)
<b>Weight</b>	122 kg (269 lbs.), uncrated
<b>Conveyor Height</b>	56.5 cm - 65.41 cm (22.25 in - 25.75 in) Standard Consult factory for other heights
<b>Warranty</b>	1 Year
<b>Closure Material</b>	Pressure sensitive tape

\* Production rate depends on box size and operator dexterity.

\*\* Certain length x width x height combinations may not process due to unstable conveying conditions.



### CaseLocker™ 60 series tape cartridges

- Patented locking knife guard system allows the blade to be exposed only when the rollers are depressed
- Telescoping tape core allows for varying tape core sizes
- Patented tool-less removal of blades and wipe rollers
- Processes weak corrugated
- No lubrication points
- Utilizes link bar and knife arm bearings for added strength